

Test Report

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新光合成纖維股份有限公司 / SHINKONG SYNTHETIC FIBERS CORPORATION (泛亞聚酯工業股份有限公司 / PAN ASIAN PLASTICS CORPORATION) (新光工業(杭州)有限公司 / SHINKONG INDUSTRY HANGZHOU) 臺北市南京東路二段123號14樓 / 14F, 123, SEC. 2, NANKING E. RD., TAIPEI

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

送樣廠商(Sample Submitted By) 泛亞聚酯工業股份有限公司(桃園) (PAN ASIAN PLASTICS CORPORATION (SHINKONG

INDUSTRY HANGZHOU))

樣品名稱(Sample Description) A-PET SHEET 樣品型號(Style/Item No.) SHINPAK SHEET 收件日期(Sample Receiving Date) 2019/11/20

測試期間(Testing Period) 2019/11/20 to 2019/11/27

測試需求(Test Requested):

(1) 依據客戶指定,參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試編、鉛、汞、六價鉻、多溴聯苯、多溴聯苯 醚, DBP, BBP, DEHP, DIBP. (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, DBP, DEHP, DIBP contents in the submitted sample(s).)

(2) 依據客戶指定,檢測 PAHs 及其他測項. (As specified by client, to test PAHs and other item(s).)

測試結果(Test Results) :

請參閱下一頁 (Please refer to following pages).

結論(Conclusion)

- (1) 根據客戶所提供的樣品,其鎬、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP 的測試結果符合ROHS 2011/65/EU Annex II暨其修訂指令(EU) 2015/863之限值要求. (Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.)
- (2) 根據客戶所提供的樣品,18項多環芳香烴測試結果符合德國產品安全委員會(AfPS) GS PAHs第 2 類 「列於德國產品安全法之其他產品」之限值要求. (Based upon the performed tests on the submitted sample(s), the test results of PAHs (18 items) comply with the limits of PAHs requirement (Category 2) Other products under ProdSG as set by German Committee on Product Safety (AfPS) GS PAHs.)

Troy Chang / Manager - Tech Signed for and behalf of SGS TAIWAN LTD.

Chemical Laboratory - Taipei





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測試結果(Test Results)

測試部位(PART NAME)No.1 : 透明塑膠片(TRANSPARENT PLASTIC SHEET)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result) No.1	限值 (Limit)
鎬 / Cadmium (Cd)	mg/kg	參考IEC 62321-5 (2013),以感應耦合 電漿發射光譜儀檢測. / With	2	n. d.	100
鉛 / Lead (Pb)	mg/kg	reference to IEC 62321-5 (2013) and performed by ICP-OES.	2	n. d.	1000
汞 / Mercury (Hg)	mg/kg	參考IEC 62321-4:2013+ AMD1:2017, 以感應耦合電漿發射光譜儀檢測. / With reference to IEC 62321- 4:2013+ AMD1:2017 and performed by ICP-OES.	2	n. d.	1000
六價鉻 / Hexavalent Chromium Cr(VI)	mg/kg	参考IEC 62321-7-2 (2017),以UV-VIS 檢測. / With reference to IEC 62321-7-2 (2017) and performed by UV-VIS.	8	n. d.	1000
多溴聯苯總和 / Sum of PBBs	mg/kg		_	n. d.	1000
一溴聯苯 / Monobromobiphenyl	mg/kg]	5	n. d.	-
二溴聯苯 / Dibromobiphenyl	mg/kg]	5	n. d.	-
三溴聯苯 / Tribromobiphenyl	mg/kg	1	5	n. d.	_
四溴聯苯 / Tetrabromobiphenyl	mg/kg	参考IEC 62321-6 (2015),以氣相層析	5	n. d.	-
五溴聯苯 / Pentabromobiphenyl	mg/kg	/質譜儀檢測. / With reference to	5	n. d.	_
六溴聯苯 / Hexabromobiphenyl	mg/kg	IEC 62321-6 (2015) and performed by GC/MS.	5	n. d.	_
七溴聯苯 / Heptabromobiphenyl	mg/kg	by Go/ mo.	5	n. d.	_
八溴聯苯 / Octabromobiphenyl	mg/kg]	5	n. d.	-
九溴聯苯 / Nonabromobiphenyl	mg/kg]	5	n. d.	-
十溴聯苯 / Decabromobiphenyl	mg/kg]	5	n. d.	-



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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result) No.1	限值 (Limit)
多溴聯苯醚總和 / Sum of PBDEs	mg/kg	_	-	n. d.	1000
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg		5	n. d.	-
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg]	5	n. d.	-
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg	1	5	n. d.	-
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg	参考IEC 62321-6 (2015),以氣相層析	5	n. d.	-
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg	/質譜儀檢測. / With reference to	5	n. d.	-
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg	IEC 62321-6 (2015) and performed by GC/MS.	5	n. d.	-
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg	by GC/ MG.	5	n. d.	-
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg]	5	n. d.	-
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg]	5	n. d.	-
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg	1	5	n. d.	-
鄰苯二甲酸二 (2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg		50	n. d.	1000
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg		50	n. d.	1000
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg		50	n. d.	1000
鄰苯二甲酸二異丁酯 / DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg	参考IEC 62321-8 (2017),以氣相層析 /質譜儀檢測. / With reference to IEC 62321-8 (2017). Analysis was	50	n. d.	1000
鄰苯二甲酸二異癸酯 / DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg	performed by GC/MS.	50	n. d.	-
鄰苯二甲酸二異壬酯 / DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg		50	n. d.	-
鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg		50	n. d.	-



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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result) No.1	限值 (Limit)
鹵素 / Halogen					
鹵素(氟)/ Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg		50	n. d.	_
鹵素 (氣) / Halogen-Chlorine (C1) (CAS No.: 22537-15-1)	mg/kg	参考BS EN 14582 (2016),以離子層析 儀分析. / With reference to BS EN	50	n. d.	-
鹵素(溴)/ Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg	14582 (2016). Analysis was performed by IC.	50	n. d.	-
鹵素(碘)/ Halogen-Iodine(I)(CAS No.: 14362-44-8)	mg/kg		50	n. d.	-
全氟辛烷磺酸 / Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	参考US EPA 3550C (2007),以液相層析/質譜儀檢測. / With reference to US EPA 3550C (2007). Analysis was	10	n. d.	-
全氟辛酸 / PFOA (CAS No.: 335-67-1)	mg/kg	performed by LC/MS.	10	n. d.	-
石綿 / Asbestos					
溫石綿(白石綿) / Chrysotile (CAS No.: 12001-29-5)	%	参考EPA 600/R-93/116(1993)/ 立體 -	-	Negative	-
鐵石綿(褐石綿) / Amosite (CAS No.: 12172-73-5)	%	顯微鏡 (SM), 分散染色式偏光顯微鏡 (DS-PLM)及X光繞射光譜分析法 (XRD)	-	Negative	-
青石綿 / Crocidolite (CAS No.: 12001-28-4)	%	/ With reference to EPA 600/R- 93/116 (1993). Analysis was performed by Stereo Microscope (SM), Dispersion Staining Polarized Light Microscope (DS- PLM) and X-ray Diffraction	-	Negative	-
斜方角閃石綿 / Anthophyllite (CAS No.: 77536-67-5)	%		-	Negative	-
透閃石綿 / Tremolite (CAS No.: 77536-68-6)	%		-	Negative	_
陽起石綿 / Actinolite (CAS No.: 77536-66-4)	%	Spectrometer (XRD).	-	Negative	-



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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result) No.1	限值 (Limit)
多環芳香烴 / Polycyclic Aromatic					
Hydrocarbons (PAHs)	/1		0.0		
苊 / Acenaphthene (CAS No.: 83-32-9)	mg/kg	-	0.2	n. d.	_
苊烯 / Acenaphthylene (CAS No.: 208-96-8)	mg/kg		0.2	n. d.	_
蔥 / Anthracene (CAS No.: 120-12-7)	mg/kg		0.2	n. d.	-
苯駢蒽 / Benzo[a]anthracene (CAS No.: 56-55-3)	mg/kg		0.2	n. d.	-
苯騈(a)芘 / Benzo[a]pyrene (CAS No.: 50-32-8)	mg/kg		0.2	n. d.	-
苯(b)苯駢芴 / Benzo[b]fluoranthene (CAS No.: 205-99-2)	mg/kg		0.2	n. d.	-
苯駢苝 / Benzo[g, h, i]perylene (CAS No.: 191-24-2)	mg/kg		0.2	n. d.	-
苯駢(k) 螢蔥 / Benzo[k]fluoranthene (CAS No.: 207-08-9)	mg/kg	參考AfPS GS 2014:01 PAK,以氣相層	0.2	n. d.	-
Chrysene (CAS No.: 218-01-9)	mg/kg	析/質譜儀檢測. / With reference to	0.2	n. d.	-
二苯駢蒽 / Dibenzo[a,h]anthracene (CAS No.: 53-70-3)	mg/kg	AfPS GS 2014:01 PAK. Analysis was performed by GC/MS.	0. 2	n. d.	-
苯駢苊 / Fluoranthene (CAS No.: 206-44-0)	mg/kg		0. 2	n. d.	-
芴 / Fluorene (CAS No.: 86-73-7)	mg/kg		0.2	n. d.	-
茚酮芘 / Indeno[1, 2, 3-c, d] pyrene (CAS No.: 193-39-5)	mg/kg		0.2	n. d.	-
茶 / Naphthalene (CAS No.: 91-20-3)	mg/kg]	0.2	n. d.	_
菲 / Phenanthrene (CAS No.: 85-01-8)	mg/kg]	0.2	n. d.	_
芘 / Pyrene (CAS No.: 129-00-0)	mg/kg]	0.2	n. d.	_
苯(j)苯駢芴 / Benzo[j]fluoranthene (CAS No.: 205-82-3)	mg/kg		0. 2	n. d.	_
苯騈(e)芘 / Benzo[e]pyrene (CAS No.: 192-97-2)	mg/kg		0.2	n. d.	-
多環芳香烴18項總和 / Sum of 18 PAHs	mg/kg		-	n. d.	Δ



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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result) No.1	限值 (Limit)
偶氮 (AZO)					
1): 4-氨基二苯 / 4-AMINODIPHENYL (CAS No.: 92-67-1)	mg/kg		3	n. d.	-
2): 聯苯胺 / BENZIDINE (CAS No.: 92-87-5)	mg/kg		3	n. d.	-
3): 4- 氣鄰甲苯胺 / 4-CHLORO-O- TOLUIDINE (CAS No.: 95-69-2)	mg/kg		3	n. d.	-
4): 2-萘胺 / 2-NAPHTHYLAMINE (CAS No.: 91-59-8)	mg/kg		3	n. d.	_
5): 鄰氨基二甲基偶氮 / 0- AMINOAZOTOLUENE (CAS No.: 97-56-3)	mg/kg		3	n. d.	-
6): 對硝基鄰甲苯胺 / 2-AMINO-4- NITROTOLUENE (CAS No.: 99-55-8)	mg/kg	参考LFGB 82.02-2 (2013),以氣相層 析/質譜儀檢測. / With reference to LFGB 82.02-2 (2013). Analysis was	3	n. d.	-
7): 對氯苯胺 / P-CHLOROANILINE (CAS No.: 106-47-8)	mg/kg		3	n. d.	-
8): 4-甲氧基-間苯二胺 / 2,4- DIAMINOANISOLE (CAS No.: 615-05-4)	mg/kg	performed by GC/MS.	3	n. d.	-
9): 4,4'-二氨基二苯甲烷 / 4,4'- DIAMINODIPHENYLMETHANE (CAS No.: 101-77-9)	mg/kg		3	n. d.	-
10): 3,3'-二氯聯苯胺 / 3,3'- DICHLOROBENZIDINE (CAS No.: 91-94-1)	mg/kg		3	n. d.	-
11): 3,3'-二甲氧基聯苯胺 / 3,3'- DIMETHOXYBENZIDINE (CAS No.: 119-90- 4)	mg/kg		3	n. d.	-
12): 3,3'-二甲基聯苯胺 / 3,3'- DIMETHYLBENZIDINE (CAS No.: 119-93- 7)	mg/kg		3	n. d.	-



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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result) No.1	限值 (Limit)
13): 3,3'-二甲基-4,4'-二氨基二苯甲烷 / 3,3'-DIMETHYL-4,4'- DIAMINODIPHENYLMETHANE (CAS No.: 838-88-0)	mg/kg		3	n. d.	-
14): 2-甲氧基-5-甲基聯苯 / P- CRESIDINE (2-METHOXY-5- METHYLANILINE) (CAS No.: 120-71-8)	mg/kg		3	n. d.	-
15): 4,4'-亞甲基雙(氯苯胺)/ 4,4'- METHYLENE-BIS- (2-CHLOROANILINE) (CAS No.: 101-14-4)	mg/kg	參考LFGB 82.02-2 (2013),以氣相層 析/質譜儀檢測. / With reference to	3	n. d.	-
16): 4,4'-氧化雙苯胺 / 4,4'- OXYDIANILINE (CAS No.: 101-80-4)	mg/kg		3	n. d.	-
17): 4,4'-硫代雙苯胺 / 4,4'- THIODIANILINE (CAS No.: 139-65-1)	mg/kg		3	n. d.	-
18): 鄰甲苯胺 / O-TOLUIDINE (CAS No.: 95-53-4)	mg/kg	LFGB 82.02-2 (2013). Analysis was performed by GC/MS.	3	n. d.	-
19): 2,4-二氨基甲苯 / 2,4- TOLUYLENEDIAMINE (CAS No.: 95-80-7)	mg/kg		3	n. d.	-
20): 2,4,5-三甲基苯胺 / 2,4,5- TRIMETHYLANILINE (CAS No.: 137-17-7)	mg/kg		3	n. d.	-
21): 鄰位甲氧基苯胺 / O-ANISIDINE (CAS No.: 90-04-0)	mg/kg		3	n. d.	-
22): 對氨基偶氮苯 / 4- AMINOAZOBENZENE (CAS No.: 60-09-3)	mg/kg		3	n. d.	_
23): 2,4-二甲基苯胺 / 2,4-XYLIDINE (CAS No.: 95-68-1)	mg/kg		3	n. d.	-
24): 2,6-二甲基苯胺 / 2,6-XYLIDINE (CAS No.: 87-62-7)	mg/kg		3	n. d.	_



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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result) No.1	限值 (Limit)
聚氯乙烯 / Polyvinyl chloride (PVC)	**	以紅外光譜分析及焰色法檢測. / Analysis was performed by FTIR and FLAME Test.	-	Negative	ı
雙酚 A / Bisphenol A (CAS No.: 80-05-7)	mg/kg	參考RSTS-CHEM-239-1 (2016),以超高 效能液相層析串聯質譜儀檢測. / With reference to RSTS-CHEM-239-1 (2016). Analysis was performed by UPLC-MSMS.	1	n. d.	_

備註(Note):

- 1. mg/kg = ppm ; 0.1wt% = 1000ppm
- 2. MDL = Method Detection Limit (方法偵測極限值)
- 3. n.d. = Not Detected (未檢出)
- 4. "-" = Not Regulated (無規格值)
- 5. **= Qualitative analysis (No Unit) 定性分析(無單位)
- 6. Negative = Undetectable 陰性(未偵測到); Positive = Detectable 陽性(已偵測到)
- 7. 石綿定性分析試驗範圍: <0.1%~100%, 石綿鑑定的判定基準是以檢出含有石綿纖維為『Positive』,未檢出石綿纖維為 "Negative" • / Testing range of asbestos qualitative analysis is from less than 0.1% to 100%. The judgment criterion: asbestos fibers being found is shown as "Positive"; asbestos fibers not being found is shown as "Negative".

PFOS参考資訊(Reference Information): 持久性有機污染物 POPs - (EU) 2019/1021

PFOS濃度在物質或製備中不得超過0.001%(10ppm),在半成品、成品或零部件中不得超過0.1%(1000ppm),在紡織品或塗 層材料中不得超過1µg/m²。

(Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above $1\mu g/m^2$.)



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Δ 德國產品安全委員會(AfPS) GS PAHs 要求 /

AfPS (German commission for Product Safety): GS PAHs requirements

	第1類(Category 1)	第2類(Ca	ategory 2)	第3類(Ca	ategory 3)
項目 (Parameter)	意圖放入嘴內的材料 或玩具會與皮膚有所 接觸(超過30秒). (Material indented to be put in the mouth or toys with intended skin	不屬於第1類的材料並可預見與皮膚接觸逾30秒(長期或經常與皮膚接觸). (Materials not falling under category 1 with foreseeable contact to skin for longer than 30 seconds (longterm skin or frequent contact).)		可預見與皮膚接觸短於30秒(短期與皮膚接觸),以及不屬於第1類或第2類的材料. (Materials not falling under category 1 or 2 with foreseeable contact to skin for less than 30 seconds (shortterm skin contact).)	
	contact (longer than 30 s).)	列於2009/48/EC 之玩具(Toy under 2009/48/EC)	列於德國產品安全 法之其他產品 (Other products under ProdSG)	列於2009/48/EC 之玩具 (Toy under 2009/48/EC)	列於德國產品安全 法之其他產品 (Other products under ProdSG)
Naphthalene	< 1	<	2	<	10
Acenaphthylene					
Acenaphthene					
Fluorene					
Phenanthrene	< 1 Sum	< 5 Sum	< 10 Sum	< 20 Sum	< 50 Sum
Anthracene					
Fluoranthene					
Pyrene					
Benzo[a]anthracene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Chrysene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[b]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[j]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[k]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[a]pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[e]pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Indeno[1, 2, 3-c, d] pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Dibenzo[a, h]anthracene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[g, h, i]perylene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
18項PAH總濃度 (Sum of 18 PAH)	< 1	< 5	< 10	< 20	< 50

單位(Unit):mg/kg



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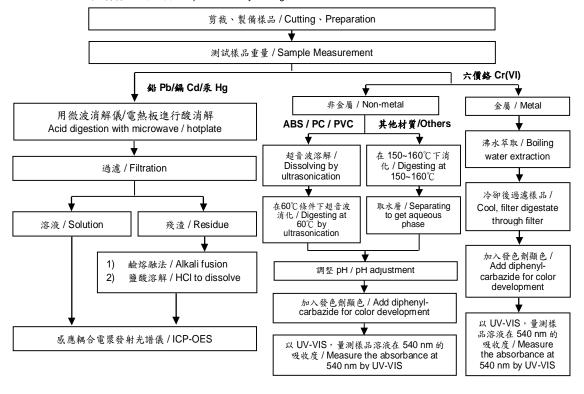
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重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件,樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr6+ test method excluded)

- 測試人員:陳恩臻 / Technician : Rita Chen
- 測試負責人:張啟興/Supervisor: Troy Chang





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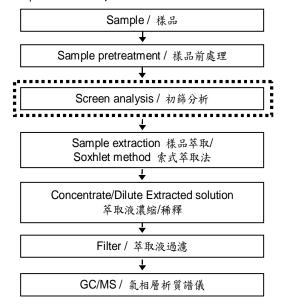
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多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBB/PBDE

測試人員:涂雅苓 / Technician: Yaling Tu

測試負責人:張啟興 / Supervisor: Troy Chang

初次測試程序 / First testing process -選擇性篩檢程序 / Optional screen process • • • • 確認程序 / Confirmation process - - - - →





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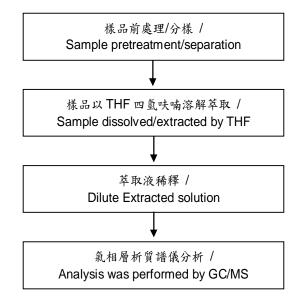
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可塑劑分析流程圖 / Analytical flow chart - Phthalate

測試人員:涂雅苓 / Technician: Yaling Tu

測試負責人:張啟興 / Supervisor: Troy Chang

【測試方法/Test method: IEC 62321-8】





Test Report

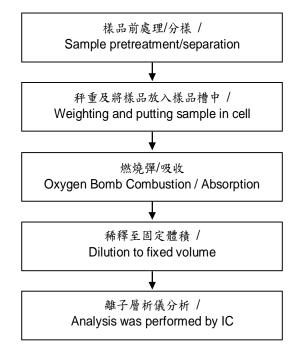
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鹵素分析流程圖 / Analytical flow chart - Halogen

測試人員: 陳恩臻 / Technician: Rita Chen

測試負責人:張啟興 / Supervisor: Troy Chang





Test Report

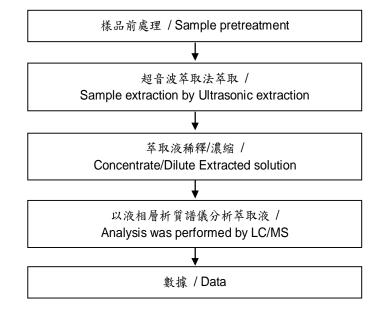
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全氟辛酸/全氟辛烷磺酸分析流程圖 / Analytical flow chart - PFOA/PFOS

■ 測試人員:涂雅苓 / Technician: Yaling Tu

測試負責人:張啟興 / Supervisor: Troy Chang





Test Report

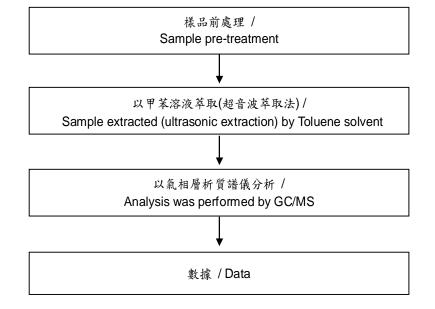
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多環芳香烴分析流程圖 / Analytical flow chart - PAHs (Polycyclic Aromatic Hydrocarbons)

測試人員:涂雅苓 / Technician: Yaling Tu

測試負責人:張啟興 / Supervisor: Troy Chang





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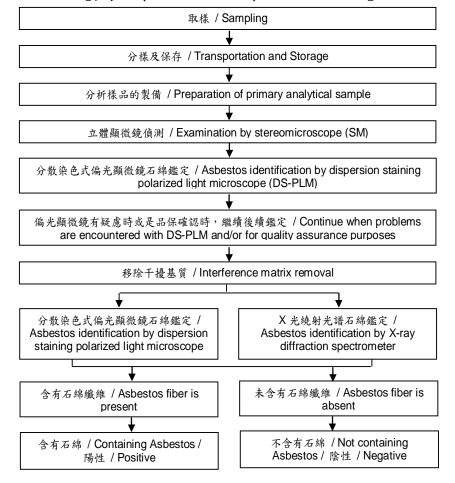
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石綿鑑定分析流程圖 / Analysis flow chart for determination of Asbestos

測試人員:李佳俊 / Technician: David Lee

測試負責人:楊欣穎 / Supervisor: Rachel Yang

【参考方法(Reference method): EPA 600/R-93/116】





Test Report

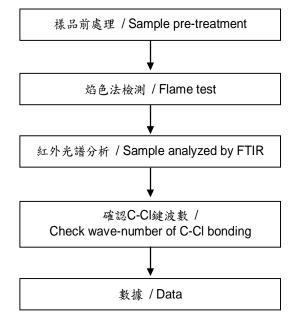
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聚氯乙烯物質判定分析流程圖 / Analysis flow chart - PVC

測試人員:涂雅苓 / Technician: Yaling Tu

測試負責人:張啟興 / Supervisor: Troy Chang





Test Report

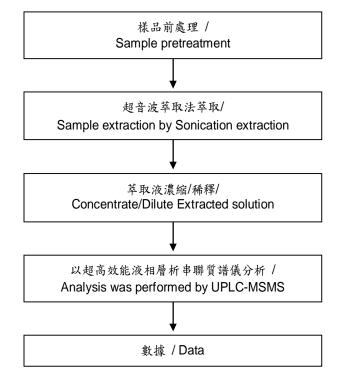
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雙酚A分析流程圖 / Analytical flow chart - Bisphenol A

測試人員:涂雅苓 / Technician: Yaling Tu

測試負責人:張啟興 / Supervisor: Troy Chang





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> * 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. * (The tested sample / part is marked by an arrow if it's shown on the photo.)

> > CE/2019/B3386



** 報告結尾 (End of Report) **