

## 測試報告 Test Report

號碼(No.) : CE/2019/93181 日期(Date) : 2019/09/25 頁數 (Page) : 1 of 7

北裕塑膠工業股份有限公司  
PEIYU PLASTICS CORPORATION  
臺中市大甲區幼獅工業區幼五路6號  
NO. 6, Young 5 Rd., Youth Industrial Park, Dajia, Taichung, Taiwan

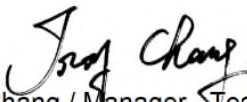
以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

送樣廠商(Sample Submitted By) : 北裕塑膠工業股份有限公司 (PEIYU PLASTICS CORPORATION)  
樣品名稱(Sample Description) : PVC  
樣品型號(Style/Item No.) : A、B  
收件日期(Sample Receiving Date) : 2019/09/18  
測試期間(Testing Period) : 2019/09/18 to 2019/09/25

=====  
測試需求(Test Requested) : 依據客戶指定, 參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試編、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP. (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).)

測試方法(Test Method) : 請參閱下一頁 (Please refer to following pages).

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages).

  
Troy Chang / Manager - Tec  
Signed for and behalf of  
SGS TAIWAN LTD.  
Chemical Laboratory - Taipei



# 測試報告 Test Report

號碼(No.) : CE/2019/93181 日期(Date) : 2019/09/25 頁數 (Page) : 2 of 7

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NO.6, Young 5 Rd., Youth Industrial Park, Dajia, Taichung, Taiwan

## 測試結果(Test Results)

測試部位(PART NAME)No.1 : 透明塑膠片 (TRANSPARENT PLASTIC SHEET)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)
				No. 1
鎘 / Cadmium (Cd)	mg/kg	參考IEC 62321-5 (2013), 以感應耦合電漿發射光譜儀檢測. / With reference to IEC 62321-5 (2013) and performed by ICP-OES.	2	n. d.
鉛 / Lead (Pb)	mg/kg		2	n. d.
汞 / Mercury (Hg)	mg/kg	參考IEC 62321-4:2013+ AMD1:2017, 以感應耦合電漿發射光譜儀檢測. / With reference to IEC 62321-4:2013+ AMD1:2017 and performed by ICP-OES.	2	n. d.
六價鉻 / Hexavalent Chromium Cr(VI)	mg/kg	參考IEC 62321-7-2 (2017), 以UV-VIS檢測. / With reference to IEC 62321-7-2 (2017) and performed by UV-VIS.	8	n. d.
多溴聯苯總和 / Sum of PBBs	mg/kg	參考IEC 62321-6 (2015), 以氣相層析/質譜儀檢測. / With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n. d.
一溴聯苯 / Monobromobiphenyl	mg/kg		5	n. d.
二溴聯苯 / Dibromobiphenyl	mg/kg		5	n. d.
三溴聯苯 / Tribromobiphenyl	mg/kg		5	n. d.
四溴聯苯 / Tetrabromobiphenyl	mg/kg		5	n. d.
五溴聯苯 / Pentabromobiphenyl	mg/kg		5	n. d.
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n. d.
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n. d.
八溴聯苯 / Octabromobiphenyl	mg/kg		5	n. d.
九溴聯苯 / Nonabromobiphenyl	mg/kg		5	n. d.
十溴聯苯 / Decabromobiphenyl	mg/kg	5	n. d.	

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# 測試報告

## Test Report

號碼(No.) : CE/2019/93181 日期(Date) : 2019/09/25

頁數 (Page) : 3 of 7

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臺中市大甲區幼獅工業區幼五路6號

NO.6, Young 5 Rd., Youth Industrial Park, Dajia, Taichung, Taiwan

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)
				No. 1
多溴聯苯醚總和 / Sum of PBDEs	mg/kg	參考IEC 62321-6 (2015), 以氣相層析/ 質譜儀檢測. / With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n. d.
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg		5	n. d.
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg		5	n. d.
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg		5	n. d.
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg		5	n. d.
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg		5	n. d.
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg		5	n. d.
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg		5	n. d.
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg		5	n. d.
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg		5	n. d.
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg	5	n. d.	
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No. : 84-74-2)	mg/kg	參考IEC 62321-8 (2017), 以氣相層析/ 質譜儀檢測. / With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n. d.
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No. : 85-68-7)	mg/kg		50	n. d.
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No. : 117-81-7)	mg/kg		50	n. d.
鄰苯二甲酸二異丁酯 / DIBP (Di-isobutyl phthalate) (CAS No. : 84-69-5)	mg/kg		50	n. d.

### 備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. MDL = Method Detection Limit (方法偵測極限值)
3. n. d. = Not Detected (未檢出)
4. "-" = Not Regulated (無規格值)

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## 測試報告 Test Report

號碼(No.) : CE/2019/93181 日期(Date) : 2019/09/25 頁數 (Page) : 4 of 7

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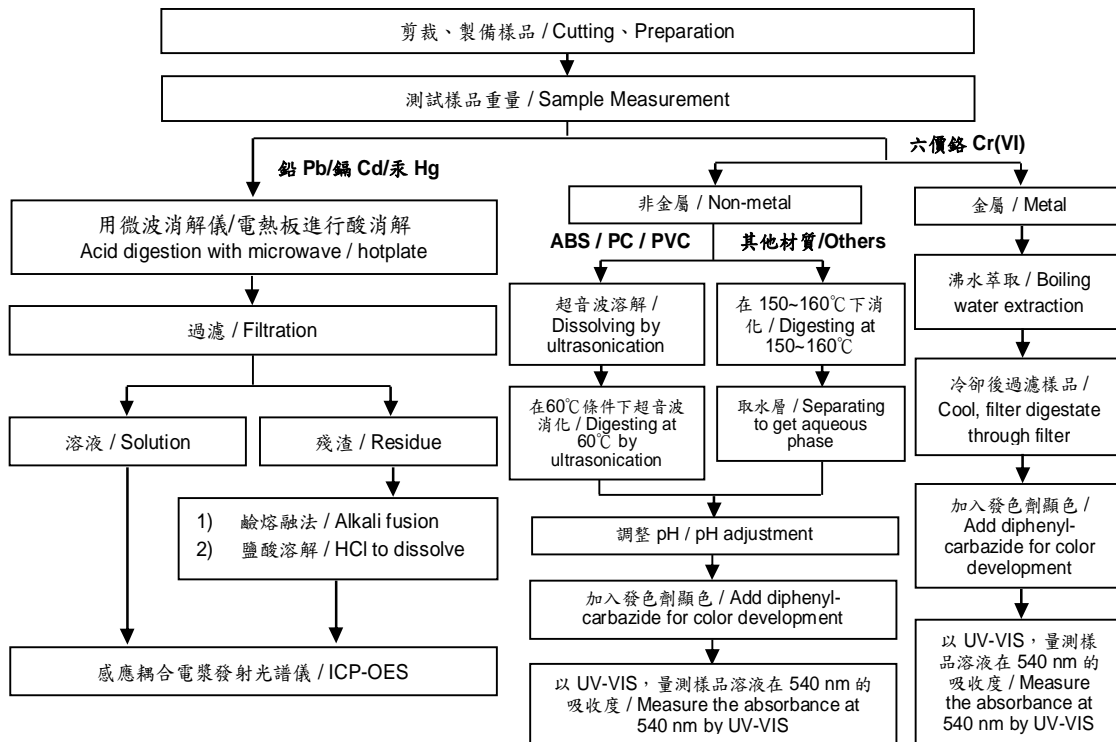
NO. 6, Young 5 Rd., Youth Industrial Park, Dajia, Taichung, Taiwan

### 重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr<sup>6+</sup> test method excluded)

- 測試人員：陳思臻 / Technician : Rita Chen
- 測試負責人：張啟興 / Supervisor: Troy Chang



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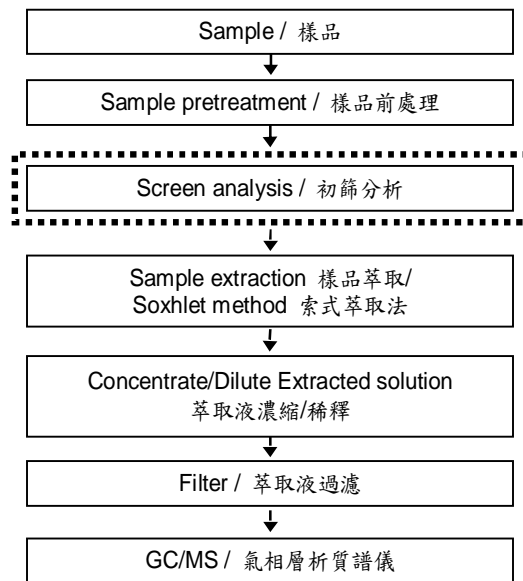
號碼(No.) : CE/2019/93181 日期(Date) : 2019/09/25 頁數 (Page) : 5 of 7

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### 多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBB/PBDE

- 測試人員：涂雅苓 / Technician: Yaling Tu
- 測試負責人：張啟興 / Supervisor: Troy Chang

初次測試程序 / First testing process —————>  
 選擇性篩檢程序 / Optional screen process .....  
 確認程序 / Confirmation process - - - ->



## 測試報告 Test Report

號碼(No.) : CE/2019/93181 日期(Date) : 2019/09/25 頁數 (Page) : 6 of 7

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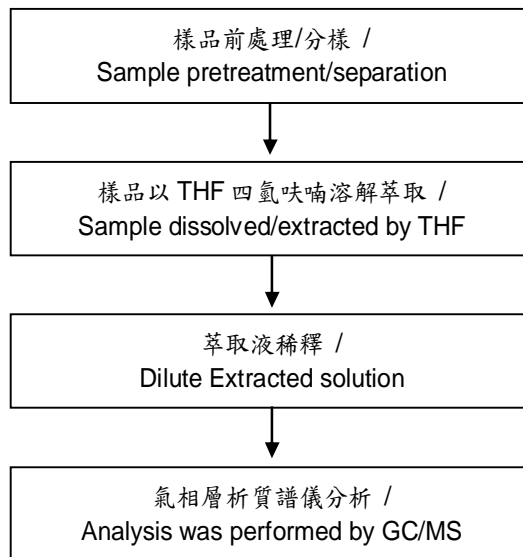
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NO. 6, Young 5 Rd., Youth Industrial Park, Dajia, Taichung, Taiwan

### 可塑劑分析流程圖 / Analytical flow chart - Phthalate

- 測試人員：涂雅苓 / Technician: Yaling Tu
- 測試負責人：張啟興 / Supervisor : Troy Chang

#### 【測試方法/Test method: IEC 62321-8】



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號碼(No.) : CE/2019/93181 日期(Date) : 2019/09/25 頁數 (Page) : 7 of 7

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\* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。 \*  
(The tested sample / part is marked by an arrow if it's shown on the photo.)

### CE/2019/93181



\*\* 報告結尾 (End of Report) \*\*